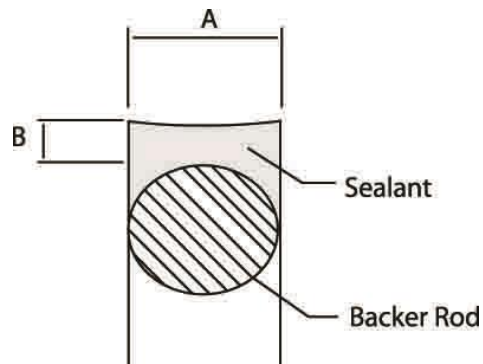


Piazza Stoneworks Caulking Instructions

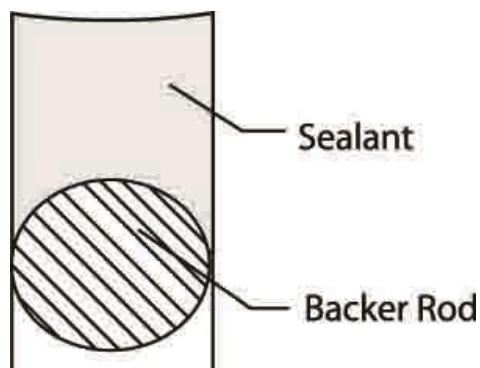
Expansion Joint

Good Joint Design



1. Dimensions A & B must be at least $\frac{1}{4}$ "
2. Ratio of A:B should be about 2:1
3. Maximum depth should be $\frac{3}{8}$ " for Silicones and $\frac{1}{2}$ " for polyurethanes
4. Sealant tooled concave.

Poor Joint Design

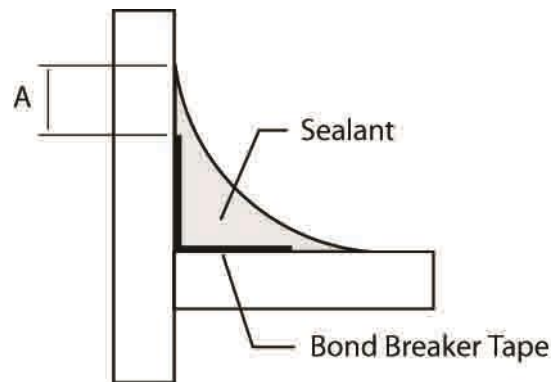


1. Sealant applied too deeply.

Piazza Stoneworks Caulking Instructions

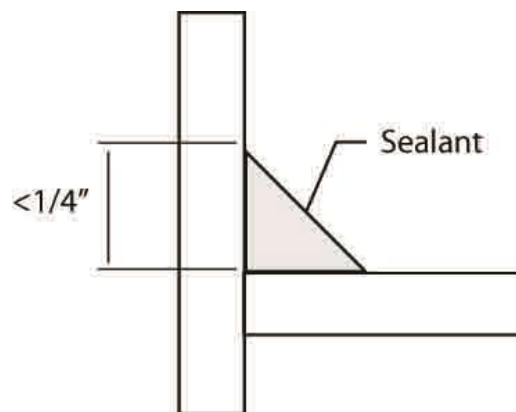
Moving Corner Joint

Good Joint Design



1. A Bond Breaker must be used to prevent Sealant from adhering to corner.
2. Dimension A must be at least $\frac{1}{4}$ "
3. Sealant tooled concave.

Poor Joint Design



1. No Bond Breaker in corner
2. Insufficient Sealant mass