



Manufacturer's Certification Checklist Acknowledgement

To ensure the quality and durability of Piazza Stone products, it is imperative the manufacturer adheres strictly to all instructions and guidelines provided by Piazza Stone certified instructor and the detailed product information manual.

By signing this document, I acknowledge the following:

- I have been given and fully understand both the verbal and written manufacturing guidelines and product standards
- I am to utilize only the approved tools, pigments, measurements, and ratios during the manufacturing process
- It is the sole responsibility of my company as a manufacturer to maintain the high standard of this product by complying with these instructions

The following procedure points are only to be checked by the instructor if the trainee(s) have demonstrated adequate knowledge and application of each specified manufacturing step.

1. General Prep and Mixing:
 - ___ Molds are properly prepared and braced.
 - ___ Inserts are properly prepared for pouring.
 - ___ Water is at an appropriate temperature.
 - ___ Water is weighed out properly.
 - ___ Bagged material is weighed to precisely 50 pounds.
 - ___ Any additives (flow agent, pigment, etc.) are weighed out properly and at the ready.
 - ___ The equipment being used is the right type. (mixer and paddle)
 - ___ Material is mixed properly.
 - ___ Pouring results form.
2. Pouring:
 - ___ Funnel is used to pour material into molds through back of insert.
 - ___ Vibration may be used but not too much as this will affect the mixture.

3. Tooling and Setting After Pouring:
 - Proper amount of time and/or proper set before any brace removal and tooling takes place.
 - Pieces should not be moved after pour until 16 hours have passed.
 - Poly sheeting to cover cast pieces overnight in cold weather.

4. Demolding:
 - Do not force pieces from molds.
 - Do not demold pieces too soon.
 - Demold pieces in the order in which they were poured.

5. Finishing and Cleaning:
 - Proper methods for finishing pieces.
 - Proper method for cleaning pieces with acid mixture (10:1 dilution ratio).

6. Curing:
 - Proper methods for curing pieces.
 - Proper amount of time to cure pieces before shipping may occur.

Company (Print Clearly)

Certification Instructor (Print Clearly)

Company Representative (Print Clearly)

Signature

Signature

Date

Date